Model VA20 Single-Acting at Port B
Low-Boy Section — Code S

The casting of the referenced section has been changed. The old version is shown above and its distinguishing features are an uncored Port "A", and an octagonal shape around the active labeled Port "B".

The new version is shown below the old version and its distinguishing features are a cored Port "A" that is machined and plugged. It also has a rectangular pattern around the active port labeled Port "B".

For Code SAO which is unported, the distinguishing feature is the rectangular pattern around the active port labeled Port "B".

The new version has a restricted Port "A" core. DO NOT attempt to use as a double-acting section.

This change improves our ability to clean foundry sand out of the cores.

All sections produced since March 1994 are this design.